

**SAM 012414****SCHAUBLIN Type 102-80**

<b>Group</b>	Toolmakers lathe
<b>Manufacturer</b>	SCHAUBLIN
<b>Type</b>	102-80
<b>Serial No.</b>	159 009
<b>Year</b>	1965



Centre height	102 mm
Distance between centres	300 mm
Swing over cross-slide	120 mm
Swing over bed	200 mm
Spindle hole	20 mm
Inner taper type	20 W
Taper spindle threaded	
Spindle speeds:	
stepless	
from	55 t/min
up to	3'000 t/min
Taper in tailstock:	2 CM
Voltage 50 Hz 3x	380 Volt
Spindle motor	1.5 CV
Machine's weight about	450 kg
Overall dimensions machine:	
Length	1'200 mm
Width	600 mm
Height	1400 mm

**Various accessories:**

Base-mounted type:  
 Knee-operated reversing switch  
 2 drawers  
 Stepless speed variator  
 Driving system for milling and grinding attachment  
 Belt-tensioning device for milling/grinding att.  
 Headstock with reduction gear  
 Driving plate  
 Drilling tailstock



